ECA Certified Validation Manager Course\*

With 2 Parallel Workshops concentrating on medicinal products and APIs

# **Cleaning Validation**

## 7-8 April 2011, Vienna, Austria

#### SPEAKERS:

Peter Mungenast Merck

Stefan Schneider Ecolab Engineering

Dr Hans-Peter Volkland GMP Experts

#### LEARNING GOALS:

- APIs and Pharmaceuticals
- Concepts
  - Cleaning Validation Master Plan
  - Pitfalls and findings in mock inspections
- Development of Cleaning Procedures
  - How are cleaning procedures developed?
- Cleaning Evaluation
  - Is cleaning evaluation accepted by GMP
- Technical Aspects
  - Design and CIP Aspects
- Special Aspects of Cleaning Validation
  - Cleaning Validation for tensides
  - Validation of holding times





NEW

# **Cleaning Validation**

### 7-8 April 2011, Vienna, Austria

#### Background

In the manufacture of medicinal products and APIs, the cleaning of facilities and equipment is an important measure to avoid contamination and cross contamination. In compliance with the GMP regulations, cleaning is performed and documented according to the described procedures. In the past, cleaning effectiveness was often monitored only visually. However, residuals of APIs and excipients as well as of detergents are increasingly an issue in inspections and audits. The success of cleaning procedures has to be validated. In addition to the FDA "Guide to Inspection of Cleaning Validation", the PIC/S document PI 006 and Annex 15 address cleaning validation in a separate chapter. Moreover, the ICH Guideline Q7 "GMP for APIs" also requires cleaning validation - as well as two guidelines by APIC, the association of European API manufacturers.

#### Learning Goals

Many questions relative to cleaning validation are still open and have to be answered within the companies:

- How does a cleaning procedure have to be designed for validation, and who is in charge?
- What does the cleaning validation concept have to look like to be GMP-compliant and cost-effective?
- Which risk analyses are applicable to cleaning validation?
- Which maximum value is scientifically acceptable, especially in the field of APIs?
- Which sampling procedure is appropriate for which process and facility?
- How can you cut costs by means of Bracketing?
- How do you integrate the analytical laboratory into cleaning validation?
- How are critical areas defined?
- Is cleaning evaluation the solution for seldom manufactured products?
- How can the cleaning of an old or upgraded site be validated?
- Which microbiological maximum values are valid in the areas of non-sterile dosage forms and APIs?
- Which deficiencies can be found in mock inspections?

and

How do facilities need to be designed to be cleanable in the first place?

These questions will also be discussed with the help of practical examples.

#### **Target Group**

This course is directed at staff of R&D, production and quality assurance involved in cleaning validation. It also addresses engineering companies interested in learning more about the pharmaceutical industry's viewpoint and in exchanging experiences. **Note: The number of participants is limited.** 

#### Workshops

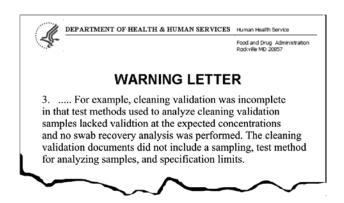
2 Parallel workshops – concentrating on medicinal products and APIs - guarantee the practical orientation. Please choose your workshop when registering.

#### Accessories

Please bring along a pocket calculator.

#### Moderator

#### Dr Hans-Peter Volkland



#### Programme

#### **Cleaning Validation Concepts**

- Guidelines, interpretations
- Cleaning Validation Masterplan
  - **Cleaning Validation Plan**
  - Risk assessment
  - Evaluation of acceptance criteria
  - Bracketing
  - Sampling
  - Analytical aspects
- Cleaning Validation Report
- Pitfalls and findings in mock inspections regarding cleaning validation

Dr Hans-Peter Volkland GMP Experts

#### **Development of Cleaning Procedures**

- How are cleaning procedures developed?
- Who is responsible for the development of cleaning procedures?

Dr Hans-Peter Volkland GMP Experts

# Cleaning Evaluation and Validation in the Chemical API Production

- Differences regarding cleaning in API production to the production of medicinal products
- The challenges of API production
  - Acceptance criteria
  - Adequate sampling
- Is cleaning evaluation accepted by GMP? Peter Mungenast Merck KGaA

#### Technical Aspects on Equipment Regarding Cleaning Procedures

- Design aspects
- Material aspects
- CIP aspects

Stefan Schneider Ecolab Engineeering GmbH

#### **Special Aspects of Cleaning Validation**

- Cleaning validation of equipment in use
- Cleaning validation for tensides
- Acceptance criteria for the microbial status
- How about acceptance criteria in non-sterile production (semisolids, solids, APIs)?
- Recovery rates
- Validation of holding times
- Dr Hans-Peter Volkland
- GMP Experts

#### **Cleaning Validation in Biotech API Plants**

- What is different between chemical and biotech APIs?
- Acceptance criteria for biotech APIs
- What is the adequate Analytical Method to detect biotech APIs in Cleaning Validation

Dr. Hans-Peter Volkland

GMP Experts

#### What Is ECA?

The European Compliance Academy (ECA) is an independent educational organisation chaired by a Scientific Advisory Board with members of the pharmaceutical industry and regulatory authorities. The ECA will provide support to the Pharmaceutical Industry and Regulators to promote the move towards a harmonised set of GMP and regulatory guidelines by providing information and interpretation of new or updated guidances.

#### What Are the Benefits of ECA?

**First benefit:** During the membership, you enjoy a 10 % discount on the regular participation fee of any European Conference organised by ECA in co-operation with CONCEPT HEIDELBERG.

#### **Speakers**

#### **Peter Mungenast**

#### Merck KGaA, Germany



He studied Biology and Chemistry at the University in Karlsruhe. Then he worked in different functions for Merck KGaA. Since 1996 in the Quality Assurance department responsible for cleaning validation, training and different projects.

#### **Stefan Schneider**

#### Ecolab Engineering GmbH, Siegsdorf



Stefan Schneider is responsible Project Manager for Pharma in the Food & Beverage Division of Ecolab Engineering. He has more than 20 years of experience in Engineering and spent 11 years within the pharmaceutical industry. Ecolab Engineering

handles development, production and sales of complete measuring, metering and application systems. Ecolab Engineering offers individual solution concepts for all market-specific requirements, in systems association with Ecolab.

#### **Dr Hans-Peter Volkland**

GMP Experts, Germany



Dr Volkland studied Chemistry at the University of Constance and graduated in microbiology (ETH Zürich). He worked for several years in R&D and in various quality positions (QA, QC, Validation, Qualification). In 2001 he joined PCS (Pharmaceuti-

cal Consultancy Services) as Senior Consultant and Senior Auditor. In 2006 he set up his own consultancy company, Pharma and API Consulting (PAAC). In 2009 he founded GMP Experts which provides GMP consulting, auditing and training for the pharma and API business.

**Second benefit:** The GMP Guidelines Manager Software with a large number of guidelines, e.g. EC Directives, FDA Guidelines, ICH Guidelines, will be forwarded to you when you are using your membership for a conference registration.

#### How Do You Become a Member of ECA?

By participating in one of the European Compliance Conferences or Courses marked with ECA, you will automatically become a member of ECA for two years – free of charge. There are no obligations for the member! Conferences and Education Courses organised by ECA will be realised in co-operation with CONCEPT HEIDELBERG. More information about ECA can be obtained on the Website http://www.gmp-compliance.org

| Easy | Registration |
|------|--------------|
|------|--------------|

**Reservation Form: CONCEPT HEIDELBERG** P.O. Box 10 17 64 69007 Heidelberg Germany

**Reservation Form:** + 49 6221 84 44 34

e-mail: (a)info@concept-heidelberg.de Internet: www.gmp-compliance.org

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| GERMANY  | Phone Fax   |                         |   |
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#### Date

Thursday, 7 April 2011, 10.00 h - 18.15 h (Registration and coffee 09.30-10.00 h) Friday, 8 April 2011, 08.30 h - 16.15 h

#### Venue

**RENAISSANCE WIEN HOTEL** Linke Wienzeile - Ullmannstrasse 71 1150 Wien, Austria Phone +43189102 +43189102 - 300 Fax

#### Fees

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ECA Members € 1,490.- per delegate plus VAT APIC Members € 1,590.- per delegate plus VAT (does not Include ECA Membership). Non-ECA Members € 1,690.- per delegate plus VAT EU GMP Inspectorates € 845.- per delegate plus VAT The conference fee is payable in advance after receipt of invoice and includes conference documentation, dinner on the first day, lunch on both days and all refreshments. VAT is reclaimable

#### Accommodation

CONCEPT HEIDELBERG has reserved a limited number of rooms in the conference hotel. You will receive a room reservation form when you have registered for the event. Please use this form for your room reservation or be sure to mention "VA 6764 ECA Event" to receive the specially negotiated rate for the duration of your stay. Reservation should be made directly with the hotel not later than 10 March 2011. Early reservation is recommended.

#### Registration

Via the attached reservation form, by e-mail or by fax message. Or you register online at www.gmp-compliance.org.

#### **Conference Language**

The official conference language will be English.

#### Organisation

CONCEPT HEIDELBERG P.O.Box 10 17 64 69007 Heidelberg, Germany, Phone ++49-62 21/84 44-0 Fax ++49-62 21/84 44 34 info@concept-heidelberg.de www.concept-heidelberg.de

#### For questions regarding content:

Sven Pommeranz (Operations Director) at +49-62 21 / 84 44 47,or per e-mail at pommeranz@concept-heidelberg.de. For questions regarding reservation, hotel, organisation etc.:

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