

1 15 January 2013

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- 2 EMA/HMPC/13658/2013
- 3 Committee on Herbal Medicinal Products (HMPC)
- 4 Concept paper on use of recovered/recycled solvents in
- 5 the manufacture of herbal preparations for use in herbal
- 6 medicinal products / traditional herbal medicinal products

Discussion by HMPC Drafting Group on Quality

September 2012

December 2012

Adoption by Committee on Herbal Medicinal Products (HMPC) for release for consultation

Start of public consultation

15 February 2013

End of consultation (deadline for comments)

Agreed by HMPC Quality Drafting Group

Adopted by HMPC

Comments should be provided using this <u>template</u>. The completed comments form should be sent to <u>hmpc.secretariat@ema.europa.eu</u>

Keywords	HMPC; herbal medicinal products; traditional herbal medicinal products; herba		
	substances; herbal preparations; herbal extracts, recycled/recovered solvents		

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Concept paper on use of recovered/recycled solvents in
 the manufacture of herbal preparations for use in herbal
 medicinal products / traditional herbal medicinal products

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### 1. Introduction

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- 28 This concept paper concerns the standards to be applied to recycled/recovered solvents used for
- 29 extraction of herbal substances in the manufacture of herbal preparations for use in herbal medicinal
- 30 products (HMPs) / traditional herbal medicinal products (THMPs).
- 31 The quality of herbal medicinal products should be guaranteed and demonstrated in accordance with
- 32 the existing requirements as set out in Annex I of Directive 2001/83/EC, as amended, with specific
- 33 herbal quality guidelines such as 'Guideline on quality of HMPs/THMPs' (EMA/CPMP/QWP/2819/00 Rev.
- 34 2) (EMA/CVMP/814/00 Rev. 2), 'Guideline on specifications: test procedures and acceptance criteria for
- herbal substances, herbal preparations and HMPs/THMPs' (EMA/CPMP/QWP/2820/00 Rev. 2)
- 36 (EMA/CVMP/815/00 Rev. 2), 'Guideline on quality of combination HMPs/THMPs'
- 37 (EMEA/HMPC/CHMP/CVMP/214869/2006) and, in addition, with current EU/ICH general quality
- 38 guidelines for medicinal products that are applicable to HMPs/THMPs.
- 39 Recycled/recovered solvents are widely used for extraction of herbal substances in the manufacture of
- 40 herbal preparations for use in HMPs / THMPs. The quality of the recycled/recovered solvents is a critical
- 41 factor in controlling the quality of the resulting herbal preparations and ensuring batch to batch
- 42 reproducibility.
- 43 The purpose of the proposed guideline is to identify the criteria to be taken into account when
- 44 establishing standards/specifications for recycled/recovered solvents in the manufacture of herbal
- 45 preparations and to provide guidance on the documentation needed to demonstrate that they are
- 46 adequately controlled and suitable for their intended purpose.

# 47 **2. Scope**

- The concepts described in the proposed guideline will be applicable to registration applications for
- 49 THMPs for human use and will also be applicable to marketing authorisation applications for HMPs for
- 50 human and veterinary use.

#### 3. Problem statement

- 52 Recycled/recovered solvents are widely used for extraction of herbal substances in the manufacture of
- 53 herbal preparations for use in HMPs / THMPs. The quality of the recycled/recovered solvents is a critical
- factor in controlling the quality of the resulting herbal preparations and ensuring batch to batch
- 55 reproducibility.

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- 56 Existing guidelines provide only limited guidance on the standards/specifications to be applied to
- 57 recycled/recovered solvents. As a result, the supporting documentation provided varies between
- applicants/manufacturers, even for similar products.

### 4. Discussion

- The majority of herbal preparations used in HMPs / THMPs are herbal extracts. Whilst many herbal
- extracts are prepared using water a substantial number involve the use of organic solvents, primarily
- 62 alcoholic extracts (ethanol, methanol), but also acetone, ethyl acetate etc may be employed.
- 63 Furthermore, in many cases, solvents are used during the processing, such as preliminary defatting of
- the herbal substance, for example, with hexane or during purification, refining steps when solvents
- such as dichloromethane may be employed.

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- 66 Current guidance on GMP for active pharmaceutical ingredients (APIs) sets out basic requirements for
- 67 active substances and recognises that the use of recovered solvents is acceptable with the caveats that
- approved procedures for the recovery exist and that the recovered materials meet specifications
- 69 suitable for their intended use.
- 70 Recovery of Materials and Solvents
- Solvents can be recovered and reused in the same processes or in different processes, provided
   that the recovery procedures are controlled and monitored to ensure that solvents meet
   appropriate standards before reuse or co-mingling with other approved materials.
- Fresh and recovered solvents and reagents can be combined if adequate testing has shown their suitability for all manufacturing processes in which they may be used.
- The use of recovered solvents, mother liquors, and other recovered materials should be adequately documented.
- The European Pharmacopoeia likewise recognises that for extracts where the organic solvent is
- 79 removed, recovered or recycled solvent may be used, provided that the recovery procedures are
- 80 controlled and monitored to ensure that solvents meet appropriate standards before re-use or
- admixture with other approved materials.
- 82 However, existing guidelines provide only limited guidance on the standards/specifications to be
- applied to recycled/recovered solvents and this does not address the particular nature of herbal
- preparations and their complexity. As a result, the supporting documentation provided varies between
- applicants/manufacturers, even for similar products.
- 86 Further consideration should be given to documentation needed to demonstrate that the
- 87 recycled/recovered solvents meet acceptable standards for the manufacture of herbal preparations.
- 88 This should include discussion of issues relating to the methods used for recovery, stage at which
- 89 solvents are recovered (e.g. in-process or final stage evaporation), acceptability of pooling of solvents
- 90 from different extraction procedures, and should address the potential for cross-contamination as well
- 91 as the validation data required to support the usage. In some cases, special provisions may need to
- apply, for example where solvents are used to remove unwanted, potentially toxic constituents,
- 93 pooling of recovered solvents with other solvents may not be acceptable.
- 94 Recovery operations should be described in detail and handling of solvent mixtures should be
- 95 addressed. Details of any processing (e.g. rectification) to improve the quality of the recovered solvent
- 96 should be described. Recovered solvents need to be adequately controlled such that constituents from
- 97 previous extractions or impurity levels, including potential contaminants such as pesticides, fumigants,
- 98 mycotoxins, do not concentrate up or increase over time. Suitable specifications should be applied to
- 99 the recovered solvents.
- 100 In cases where the herbal preparation is a liquid extract/tincture and the extraction solvent remains as
- part of the preparation and is not removed (cf. dry extracts/soft extracts), the use of
- recovered/recycled solvent (mainly ethanol) should be avoided unless fully justified and appropriate
- standards are applied.
- A guideline on the standards to be applied to recycled/recovered solvents used in the manufacture of
- herbal preparations should describe in detail the documentation that the applicant should provide in
- 106 order to demonstrate that the solvents are adequately characterised and meets quality standards
- appropriate for their intended use.

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### 5. Recommendation

- As there is very little information on standards to be applied to recycled/recovered solvents used for
- 110 extraction of herbal substances in the existing guidelines, the HMPC recommends the development of a
- 111 respective guideline.
- 112 A guideline on standards to be applied to recycled/recovered solvents used for extraction herbal
- substances should describe the information to be provided in Module 3 section 3.2.S.2.3 Control of
- 114 Materials.

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115 This guideline shall apply to THMPs for human use and to HMPs both for human and veterinary use.

#### 6. Timetable

- 117 It is anticipated that a draft guideline could be available one year after publication of the concept
- 118 paper. The draft guideline will be released for external consultation for six months. The guideline could
- be finalised within six months after external consultation.

# 7. Resource requirements for preparation

- 121 The Rapporteur and Co-Rapporteur should prepare a draft guideline. Members States are invited to
- provide comments via their Committee and/or Working Party Members.

# 123 8. Impact assessment (anticipated)

- The development of this guideline on standards to be applied to recycled/recovered solvents used for
- 125 extraction of herbal substances in the manufacture of herbal preparations is expected to benefit
- 126 industry. When recycled/recovered solvents used for extraction need to be used, this guideline will
- 127 clarify the information to be submitted in Module 3 (section 3.2.S.2.3 Control of Materials).
- 128 This will therefore provide benefits to applicants in the preparation of their applications.
- 129 The guideline is also expected to help competent authorities when assessing applications by
- harmonising requirements and thus enabling a more consistent approach to assessment of the
- 131 documentation.

# 9. Interested parties

- During the consultation period on the draft guideline, comments from parties concerned with the use of
- 134 THMPs and HMPs will be welcome.

#### 10. Definitions

- 136 **Herbal medicinal products:** any medicinal product, exclusively containing as active substances one
- or more herbal substances or one or more herbal preparations, or one or more such herbal substances
- in combination with one or more such herbal preparations.
- 139 Herbal preparations: are obtained by subjecting herbal substances to treatments such as extraction,
- distillation, expression, fractionation, purification, concentration or fermentation. These include
- 141 comminuted or powdered herbal substances, tinctures, extracts, essential oils, expressed juices and
- 142 processed exudates.

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143 Herbal substances: all mainly w	whole, fragmented or cut p	olants, plant parts, algae,	fungi, lichen in ar
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- unprocessed, usually dried form but sometimes fresh. Certain exudates that have not been subjected
- to a specific treatment are also considered to be herbal substances. Herbal substances are precisely
- defined by the plant part used and the botanical name according to the binomial system (genus,
- species, variety and author).
- Specification: A list of tests, references to analytical procedures, and appropriate acceptance criteria,
- which are numerical limits, ranges, or other criteria for the tests described. It establishes the set of
- 150 criteria to which a herbal substance/preparation or herbal medicinal product should conform to be
- 151 considered acceptable for its intended use. "Conformance to specifications" means that the herbal
- substance/preparation and/or herbal medicinal product, when tested according to the listed analytical
- procedures, will meet the listed acceptance criteria. Specifications are binding quality standards that
- are agreed to between competent regulatory authorities and applicants.
- 155 **Traditional herbal medicinal products:** are medicinal products for human use that fulfil the
- 156 conditions laid down in article 16a (1) of Directive 2001/83/EC, as amended.

### 11. References

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- 158 'Guideline on quality of herbal medicinal products/traditional herbal medicinal products'
- 159 (EMA/CPMP/QWP/2819/00 Rev. 2), (EMA/CVMP/814/00 Rev. 2)
- 160 'Guideline on specifications: test procedures and acceptance criteria for herbal substances, herbal
- preparations and herbal medicinal products/traditional herbal medicinal products'
- 162 (EMA/CPMP/QWP/2820/00 Rev. 2), (EMA/CVMP/815/00 Rev. 2)
- 163 'Guideline on quality of combination herbal medicinal products / traditional herbal medicinal products'
- 164 (EMEA/HMPC/CHMP/CVMP/214869/2006)
- 165 European Pharmacopoeia General Monograph "Extracts" 04/2008:0765
- 166 ICH Q7 Good Manufacturing Practice Guide for Active Pharmaceutical Ingredients (CPMP/ICH/4106/00)

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